

19 " RACK EXPLODED VIEW



Export Packing Procedure

Tool Required



- Cutter
- Pan knife
- Shrink wrap holder

Material Required



- Shrink wrap
- Corrugated paper
- Bubble-pak
- News paper
- Masking tap
- Edge protector

Semi Knock Down Packaging

- Consist 3 packages:
- Package 1
- Package 2
- Package 3

Package 1



- Main frame with glass door
- Cage nut set & screw set
- Mounting element
- Depth bracing member
- Bottom support
- Equipment tray
- Main frame with rear door

A. Main Frame With Glass Door



- Insulate the frame glass door with 2 layers bubble-pak
- Repeat procedure above but is using 3 layers shrink wrap

B. Cage Nut & M6x10 Screw Set

Package 1:

M6 Cage Nut = 20

M6 Flange Nut = 20

M6 x 10 = 16

M6 X 60 = 4

M6 washer = 4

Table 1

Package 2:

M6 Cage Nut = 20

Table 2



Pack Screw & Cage Nut Set in 2 packages according to the Table 1 & Table 2

B. Mounting Element



- Place 4 numbers of mounting element together
- Using 1 layer bubble-pak to wrap the mounting element
- Insulate the mounting element with 3 layers shrink wrap

C. Depth Bracing Member



- Place 2 numbers of depth bracing member together
- Insulate the depth bracing member with 3 layers shrink wrap



- Using 1 layer bubble-pak to wrap top and bottom of the depth bracing member

D. Bottom Support



- Preview procedure repeated
- Place 2 numbers of bottom support together
- Insulate the bottom support with 3 layers shrink wrap
- Using 1 layer bubble-pak to wrap top and bottom of the bottom support

E. Equipment Tray



- Before doing the wrapping, put in the screw set which is packed in 2 packages and also bottom support
- Shrink wrap go over the equipment tray for 3 layers

E. Rear Door



- Before arrange all the part into rear door, paste 1 layer bubble-pak to prevent it from scratches

Arrange All the Individual Part



- Put in all the necessary part into Rear Main Frame
- Make sure all the part are properly put in with aiding Styrofoam and does not move during shipment
- Insulate this whole thing with 3 layers shrink wrap

Pack Two Module In One Package



- Match front & rear main frame module together
- Again wrap it with 3 layers shrink wrap and continues with 2 layers bubble-pak
- Paste 2 pieces corrugated paper at each side of the package

Labeling



- Make sure all the brittle items are labeled with **FRAGILE**
- Ensure no sound from package
- If yes repack
- If no wrap it with 3 layers shrink wrap and waiting for delivery

Package 2



- Paste 3 pieces Styrofoam between the rear door
- Place 2 rear doors front by front together
- Paste edge protector at four corner
- Insulate it with 3 layers shrink wrap

Package 3



- Place 5 numbers of assembled roof top together.
- Insulate the roof top with 1 layer bubble-pak
- Paste edge protector at 4 corners and wrap with another 3 layers shrink wrap

End of Presentation

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