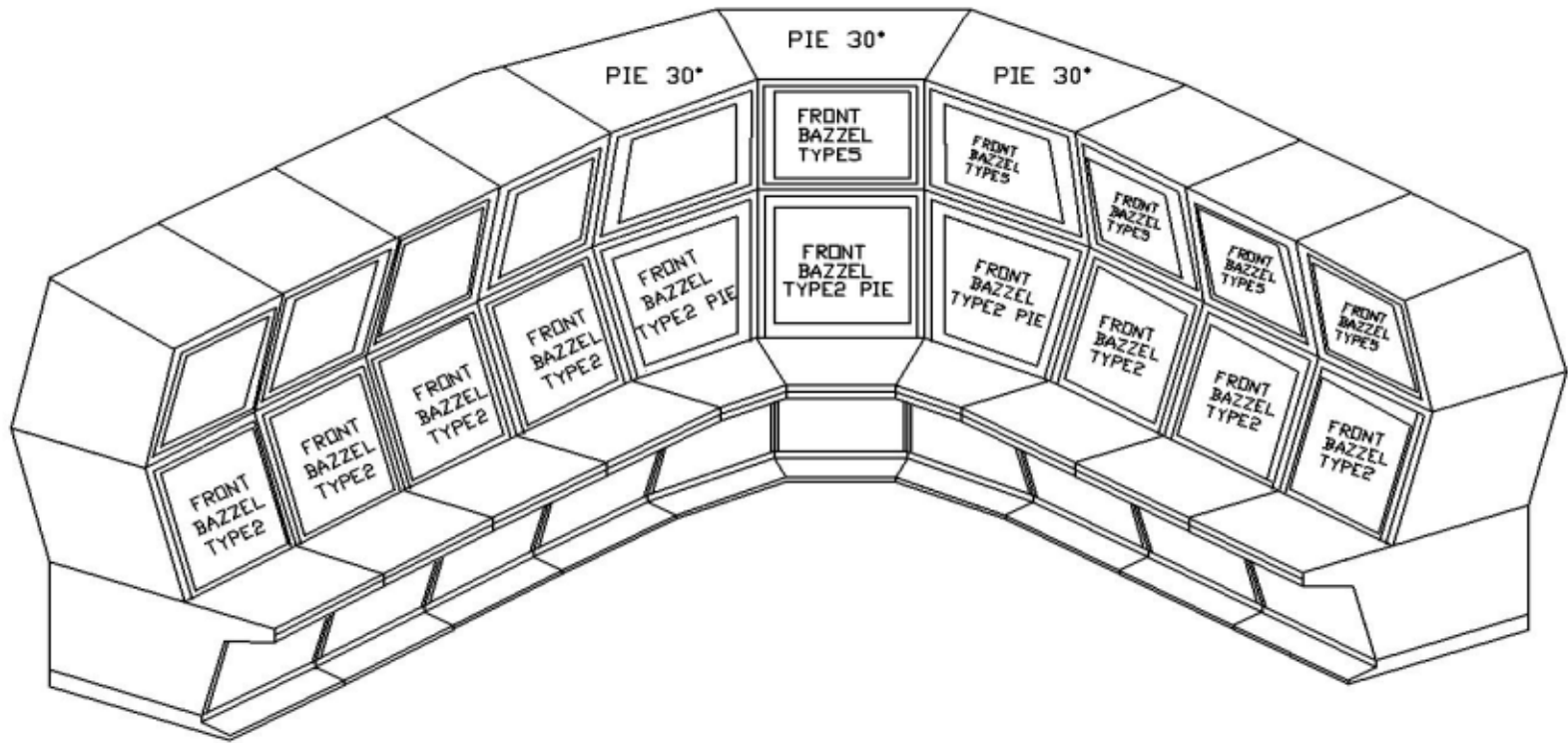


Console Installation Procedure



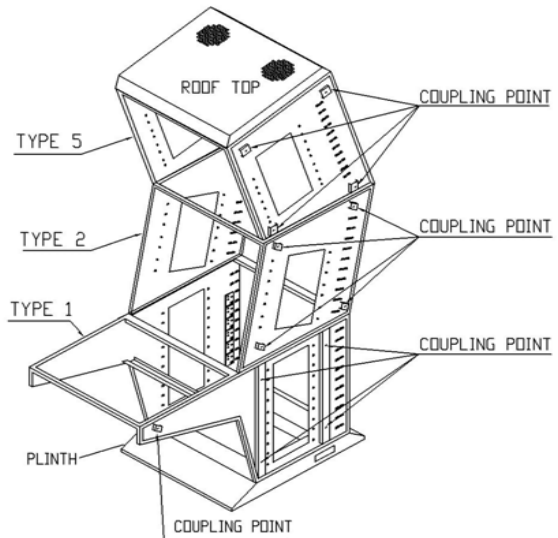
Tools Required & Site Preparation

- F-Clamp, 6nos
- Level Gauge
- No. 10 Spanner
- Screw Driver, Philip head and Flat head
- Measuring tape
- Masking tape, 1 inch

Site Preparation

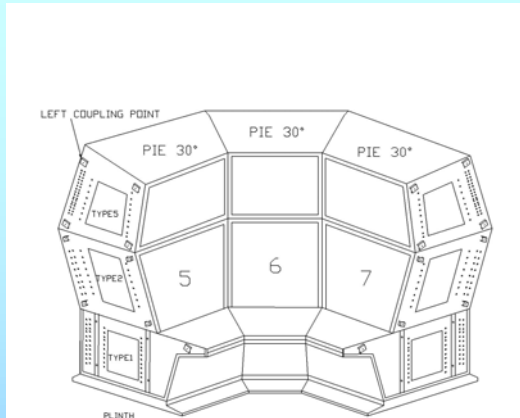
- Survey the shortest delivery path , ensuring door way are wide enough for a console module to pass through
- Ensure the place of installation is relatively clean. Otherwise it may affect the alignment of the console
- Cut away floor protection if necessary so that the console will sit on the proper flooring
- Sweep the floor if necessary to clear off debris
- Measure and mark the out line of the console on the floor using masking tape

Step 1 - Understanding The Coupling Point



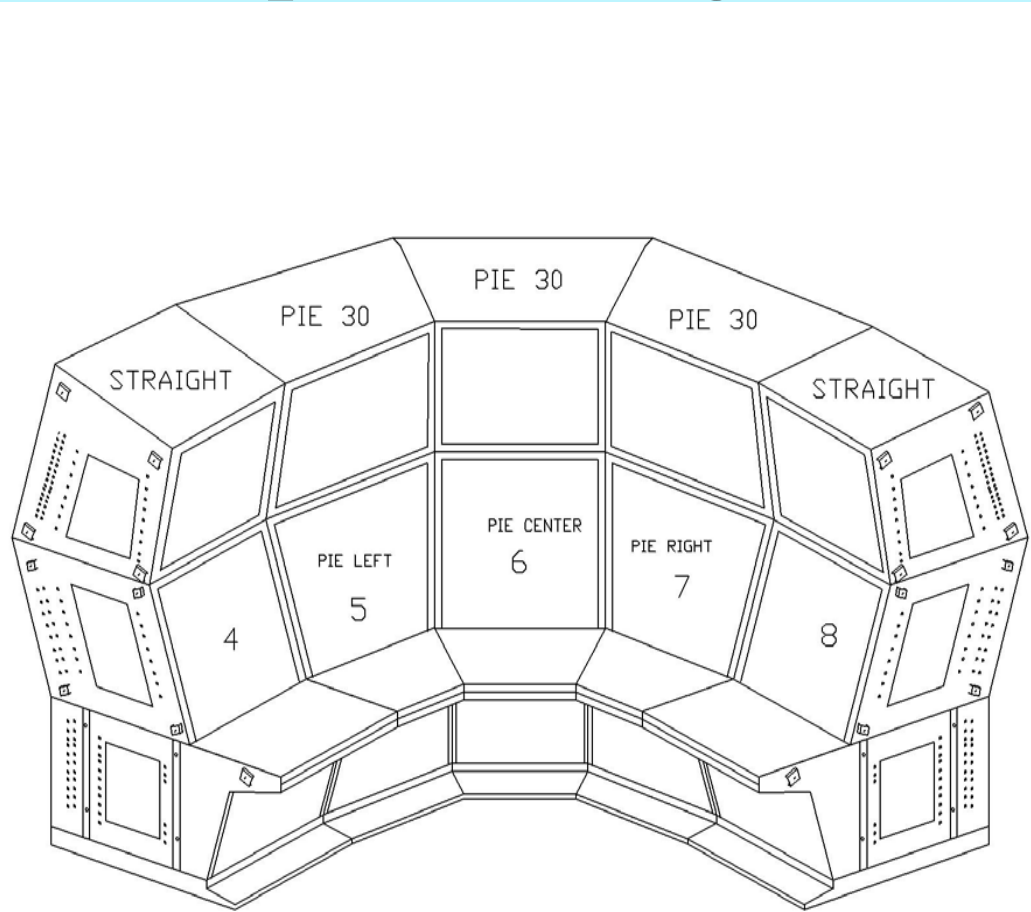
- After all the individual Console Module Assembly has been done, installation may be carry out at site easily
- Before coupling of the consoles, remove all the Rear Panels for easy to access and to work
- Every Right Side Frame has coupling points and M6 Nuts are welded on the Bracket
- On the Left Side Frame, there is also a few coupling point but with through holes
- Use M6x35 screw to go through this holes and screw onto the Right Side Frame of another console

Step 2 - Coupling Pie 30° Console



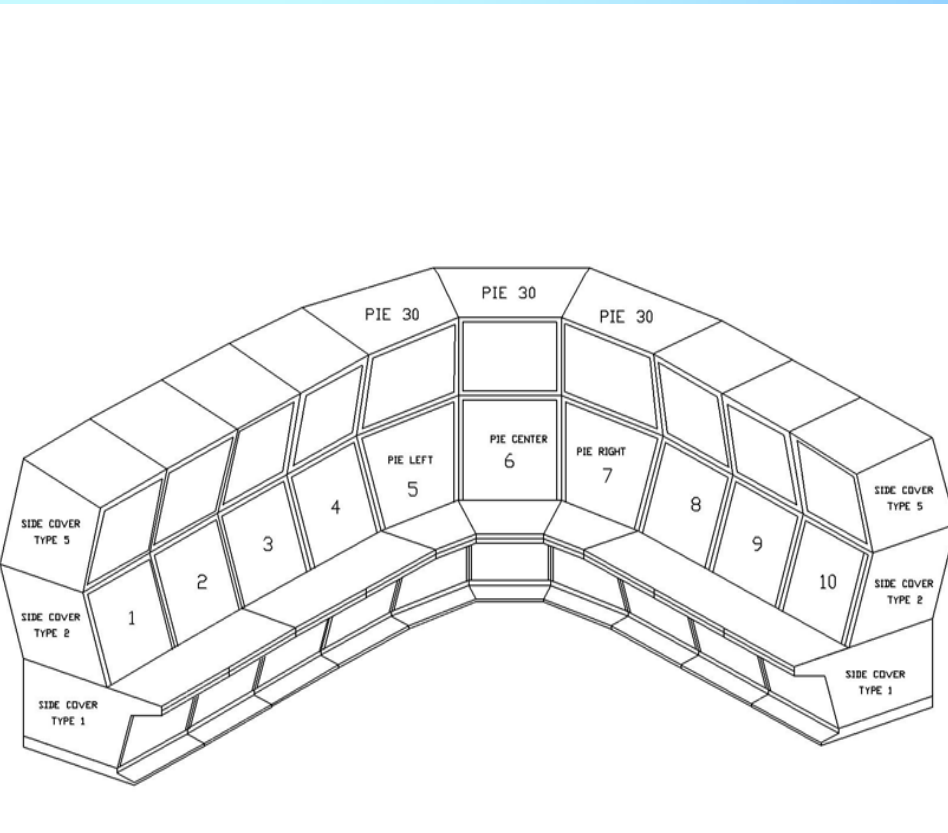
- 3 Number Pie 30° Console are join together will form a 90° shape. 3 of them are identical, so should be no orientation problem.
- Start coupling from the center and bottom first
- Use 'F' Clamp to clamp 2 bays together
- Ensure the console are align to same level
- Use coupling points which are provided on frame to join the console.
- Coupling from center to left, center to right and so on

Step 3 - Straight Console Assembly



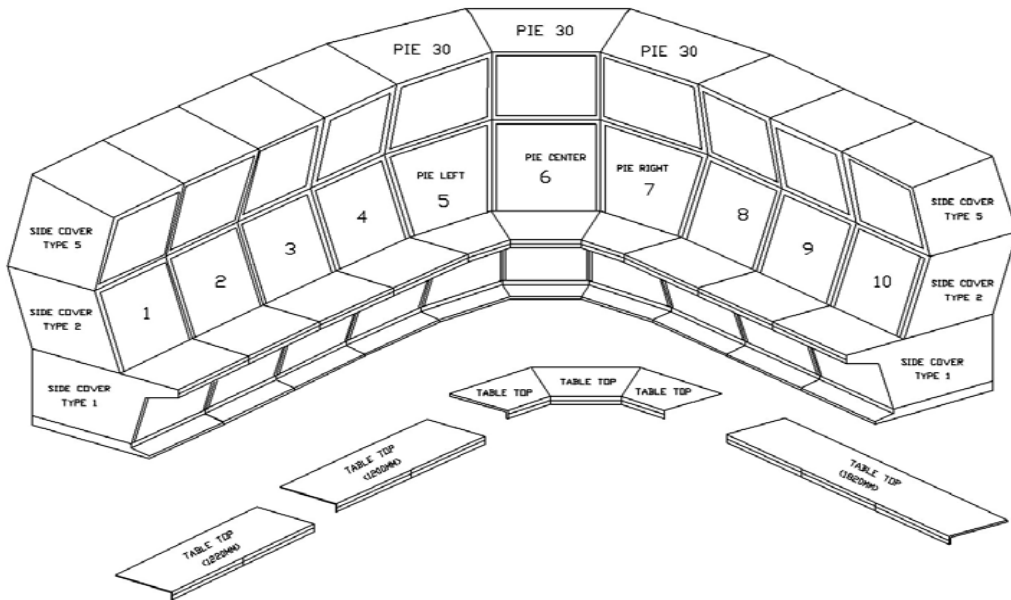
- When the 3 main console (Pie 30°) are bolted together
- Place Straight console on the left side of Bay 5 and one for the right side of Bay 7 and use M6x35 to tighten it
- The rest of Straight console will be bolted onto main part accordingly

Step 4 - Coupling the rest of the Console



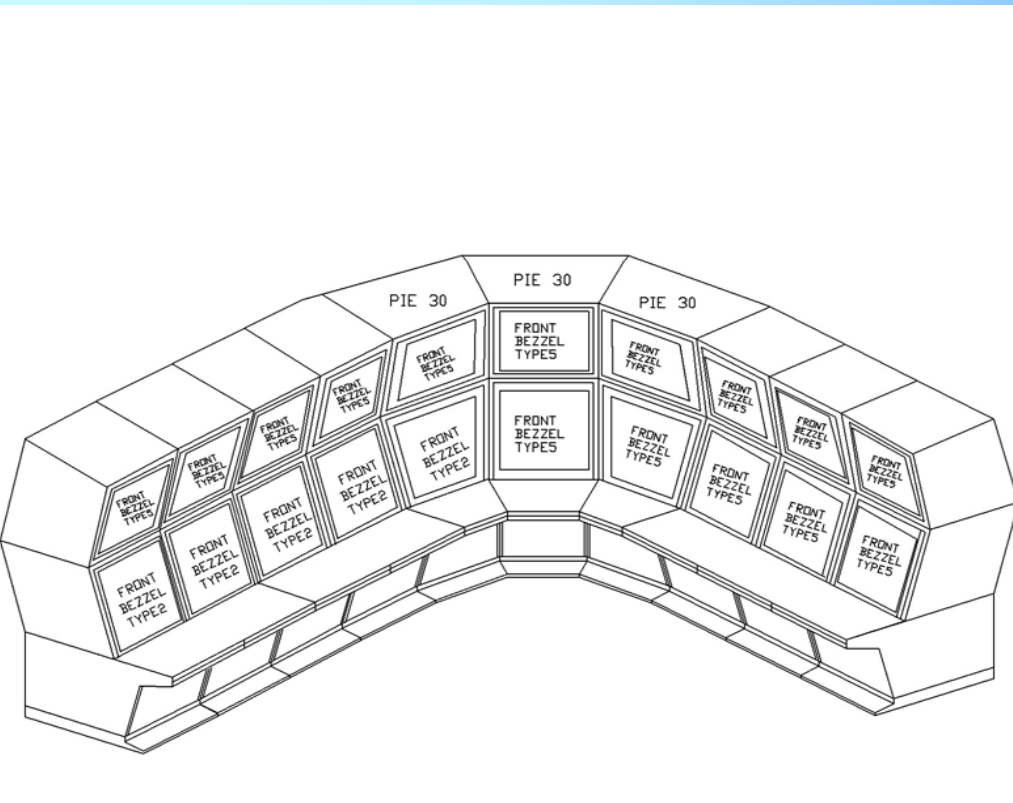
- Coupling up all the console as shown
- Before tighten the screws, make sure all the parts and edges are in correct position and align with each other
- Console 1 & 10 (1st & 10th Bay) has side covers.
- These two console **MUST** be installed at the ends of the whole console

Step 6 - Table Top Assembly



- Place Table Top on Type 1
- Using screw M6x16 to fix the 1220mm Table Top on the Bay 1 & Bay 2
- Fix the 1200mm Table Top on the Bay 3 & Bay 4 with using M6x16 screws
- The 1820mm Table Top is fixed onto Bay 8, 9 & 10 which is located at another side of the main part

Step 7 - Front Monitor Bezel Assembly



- Fix the Acrylic Bezel onto Type 2 by using hinge which are provided on the frame
- Tighten it on the frame and ensure it does not move at all
- Repeat procedure above for fix Types Bezel

A scenic view of a blue ocean under a blue sky with large white clouds. The text "End Of Presentation" is centered in the middle of the image in a black, italicized serif font.

End Of Presentation